

## Technical Data Sheet IG7 Dakota LP





107 Dakota Li			ISO 15500-7:201
Characteristic	Unit	Value	Note
Injector version	n° of cylinders	2, 3, 4	
Material body and treatment		Aluminium	
Relative pressure	Bar (Psi)	From 0,5 to 3,0 (7 to 43)	Working pressure
		4,5 (65)	Max pressure
Rated voltage (at coil)	Volt	10,8 - 14,4	
Minimum copper wire section for coil connection	mm <sup>2</sup>	0,75	
Coil type	by encoding	E2 - Grey cap	
Resistance	Ω	2	± 5% at T= 25°
Suggested peak current time (duration)	ms	2,4	
Suggested peak current value	Α		
Suggested holding current (±10%)	Α	1,4	
Cold Starting Requirements		Increase up to 20% the "peak current time" for first cycles when gas temperature is < 10°C	
Complete OPENING response time	ms	1,7	(±10% - total injection tim 5 ms) ± 5% tested withou
Complete CLOSING response time	ms	1,5	nozzle at 14V Dp=1 bar T 25°C
Minimum injection pulse	ms	1,8	tested with 2 mm nozzle diameter at 14V Δp=1ba T= 25°C
Stroke	Micron	470	1A supply current
Seat Diameter	mm	3,3	
Static flow rate (with max nozzle $\Phi$ ) for 1 single injector at 20°C (with air)	SLPM (sL/min)	115	at 1 bar inlet pressure
		170	at 2 bar inlet pressure
Calculated max flow rate(with max nozzle $\Phi$ ) for 1 single injector CNG at 20°C (G20 CNG fluid)	gr/sec	1,7	at 1 bar inlet pressure
	-	2,54	at 2 bar inlet pressure
	Kg/h	6,2	at 1 bar inlet pressure
		9,4	at 2 bar inlet pressure
Calculated max flow rate(with max nozzle $\Phi)$ for 1 single injector LPG at 20 $^{\circ}\text{C}$	gr/sec	2,8	at 1 bar inlet pressure
		4,1 10,3	at 2 bar inlet pressure
	Kg/h	14,8	at 1 bar inlet pressure at 2 bar inlet pressure
Leakage (tested with air)	cc/h	14,8 ≤ 15	at 2 bar fillet pressure
Noise level	dB	210	
Compatibility with gas	uБ	LPG, CNG	
Driver Stage		Peak and Hold (PWM)	
Coil Connector type		2 way Amp/Delphi super seal fermale connector with tab contacts	About connecting wire, refer to our drawing, cod 114.01.AMP.001
Inlet gas fitting for rubber hose	mm	Ø10 mm / Ø12 mm / Ø14	
Outlet gas fitting		Calibrated nozzles M8x1 for rubber hose Ø4 mm - Ø5 mm - Ø6 mm	
Calibrated hole ⊗ range (for nozzles)	Ø	From 1,00 to 3,25 mm (0,25 mm step)	
Approvals		110R-00 / 67R-01 / ISO 15500-7:2015	
Operating ambient temperature range	°C	-40°C / +120°C	
Principle of operation		Solenoid valve - Normally closed - Mobile plunger	
Power handling capability LPG	HP/Cyl	1 bar up to 40 HP/cyl	
Power handling capability CNG	HP/Cyl	2 bar up to 35	HP/cyl
Coil IP Rating		IP67	

